May 2023



Entrepreneurship Returns to the Auto Industry: Electric Vehicle Charging as a case study

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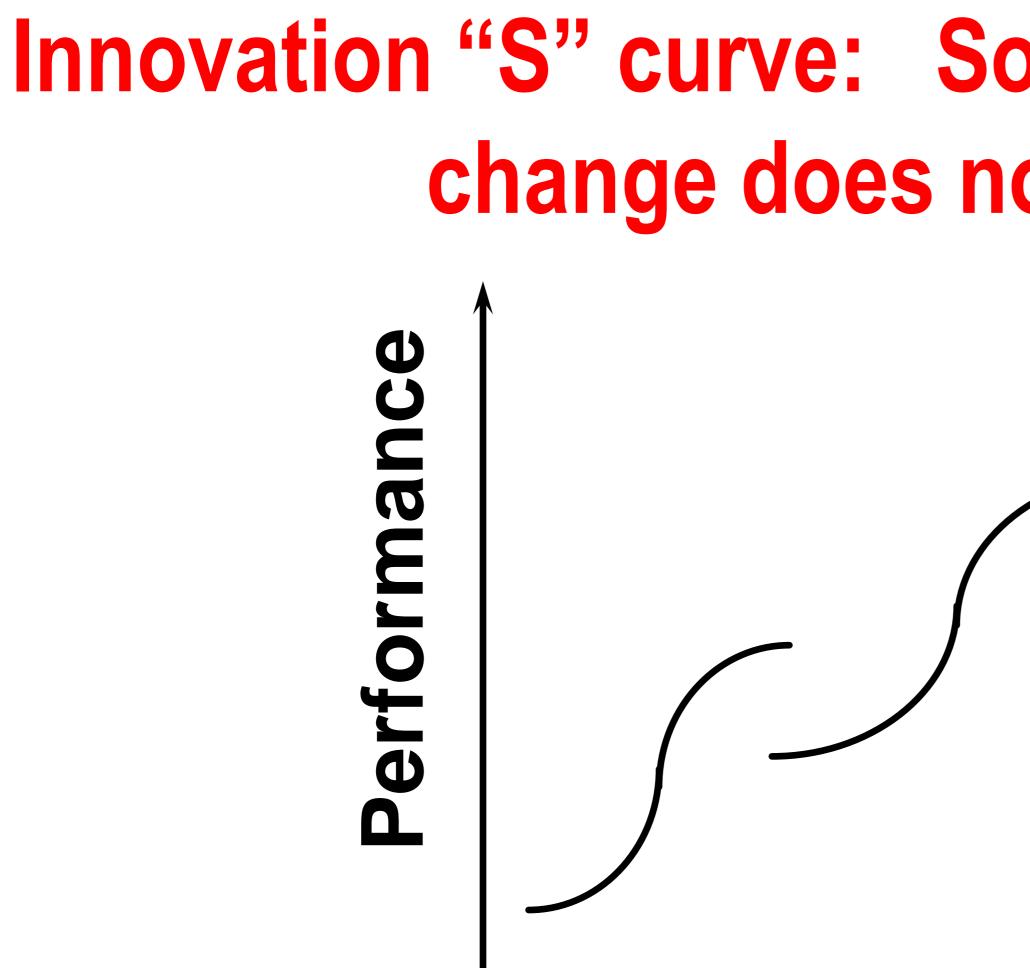
"All models are wrong, but some are useful". --George Box

1.Box, George E. P. (1976), "Science and statistics" (PDF), Journal of the American Statistical Association, 71(356): 791–799, doi:10.1080/01621459.1976.10480949.





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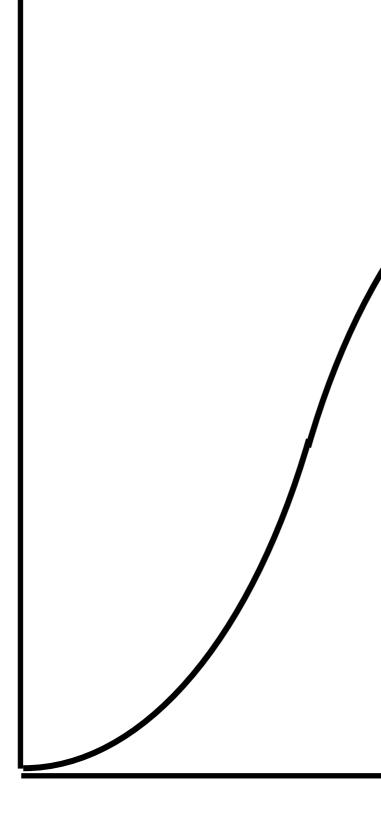


"Working The S-Curve: Assessing Technological Threats," Richard N. Foster, Research Management Volume 29, 1986 - Issue 4 "A dynamic model of process and product innovation," J. Utterback & W. Abernathy, Omega, Volume 3, Issue 6, December 1975, Pages 639-656

Innovation "S" curve: Social, Economic, and Technical change does not occur "smoothly"

The Adoption S-curve (Bass Diffusion Model)

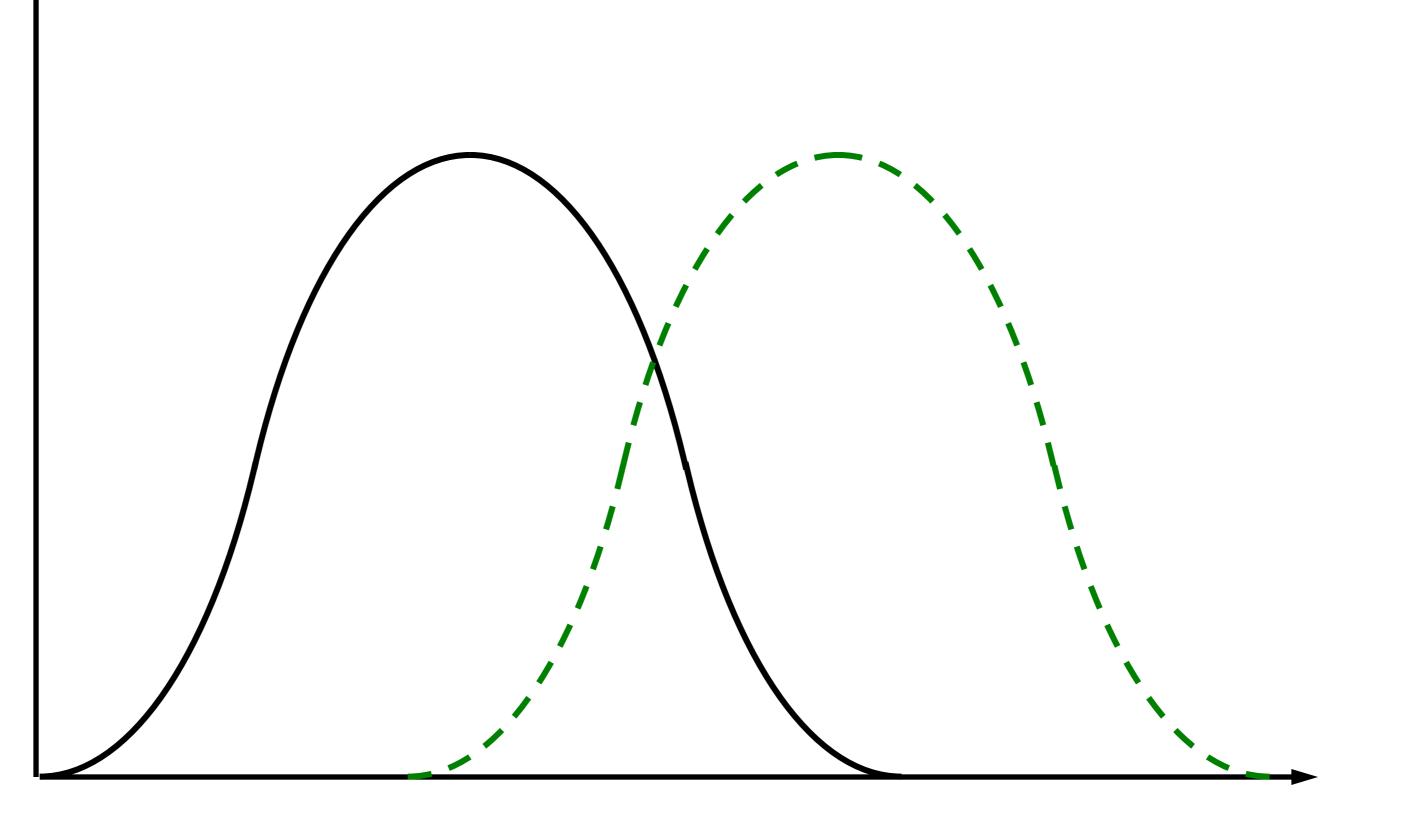
Market **Penetration**

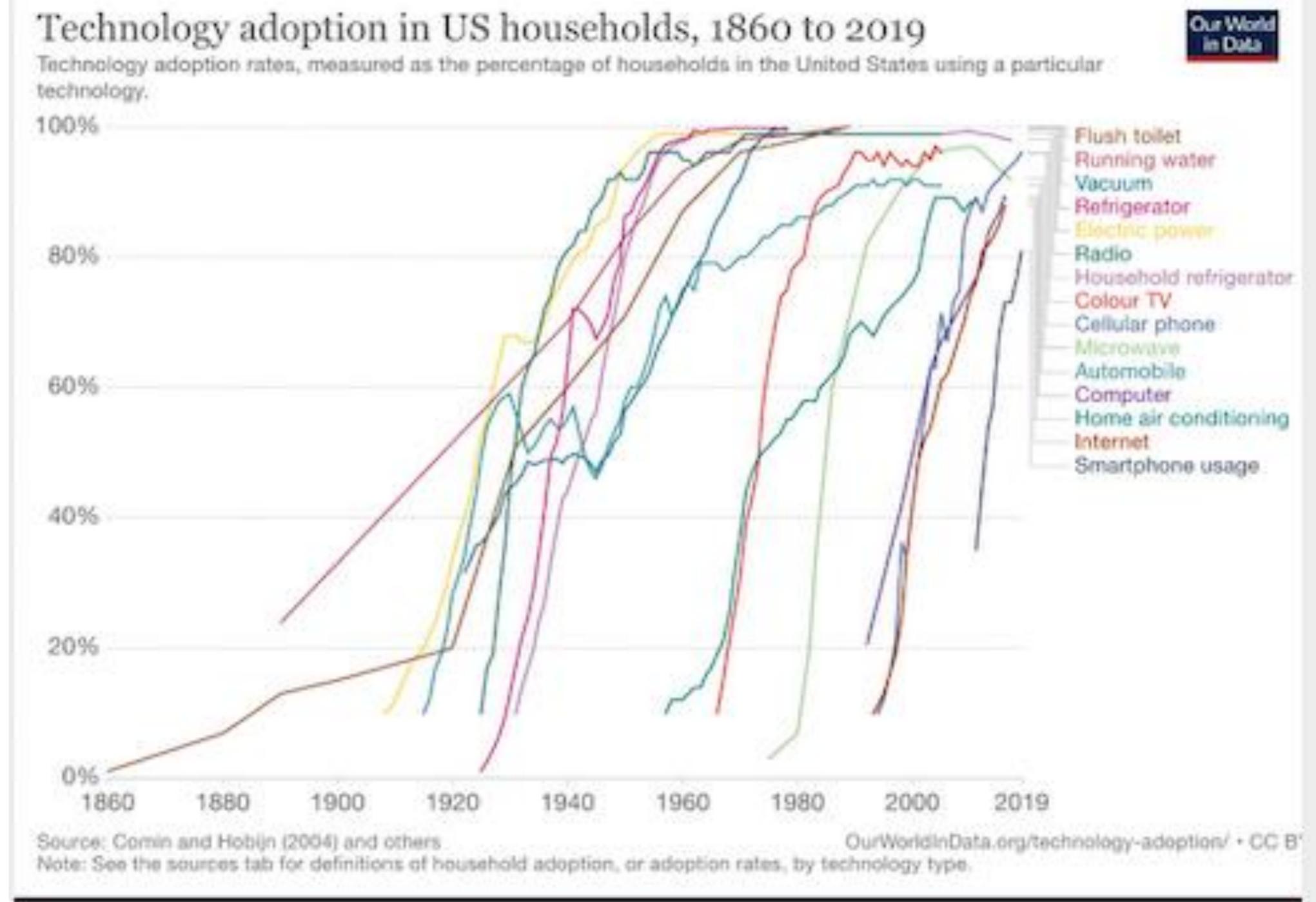


Bass, Frank (1969). "A new product growth model for consumer durables". Management Science 15 (5): p215–227. doi:10.1287/mnsc.15.5.215.

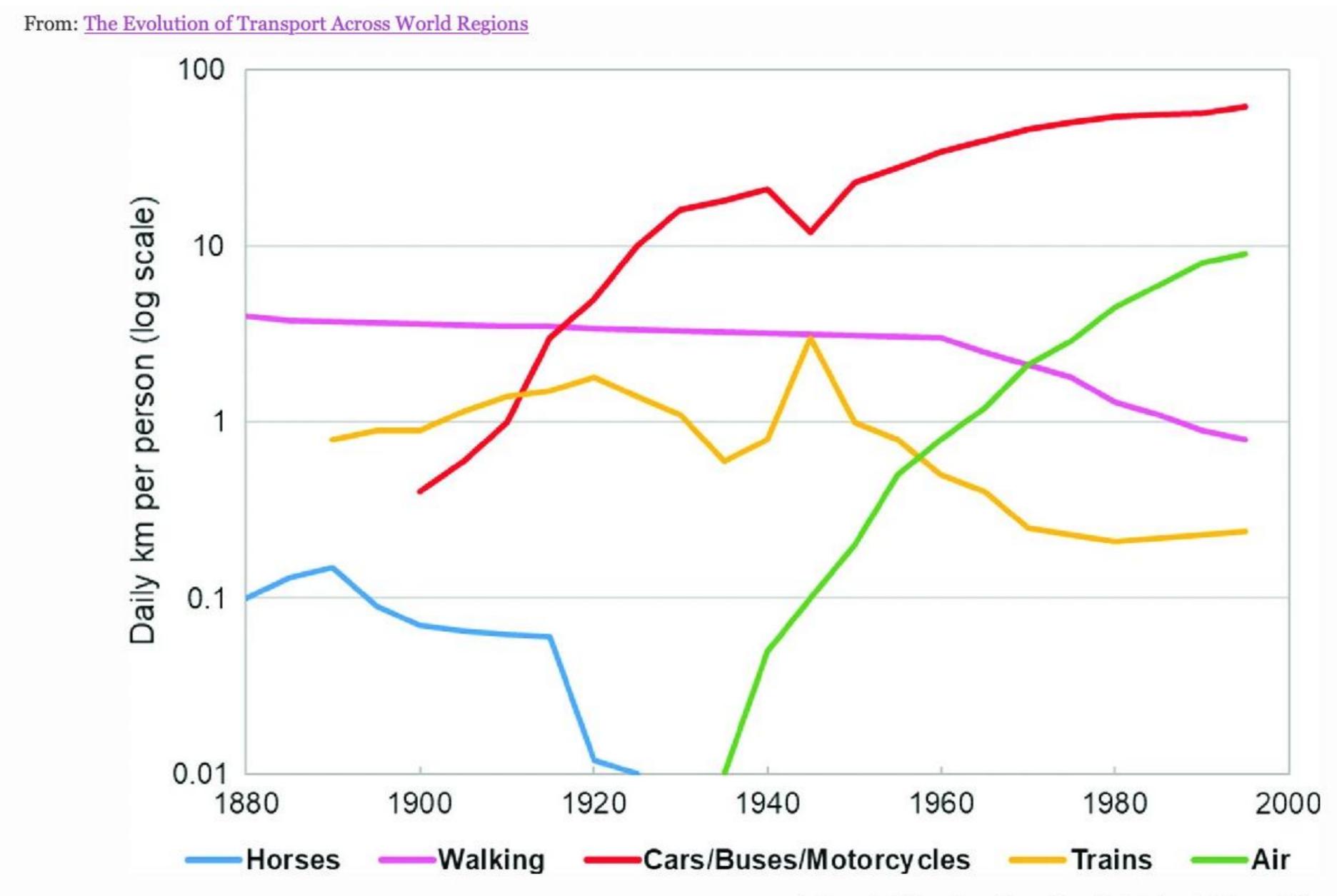
The Adoption S-curve and The Product Life Cycle

Market Penetration









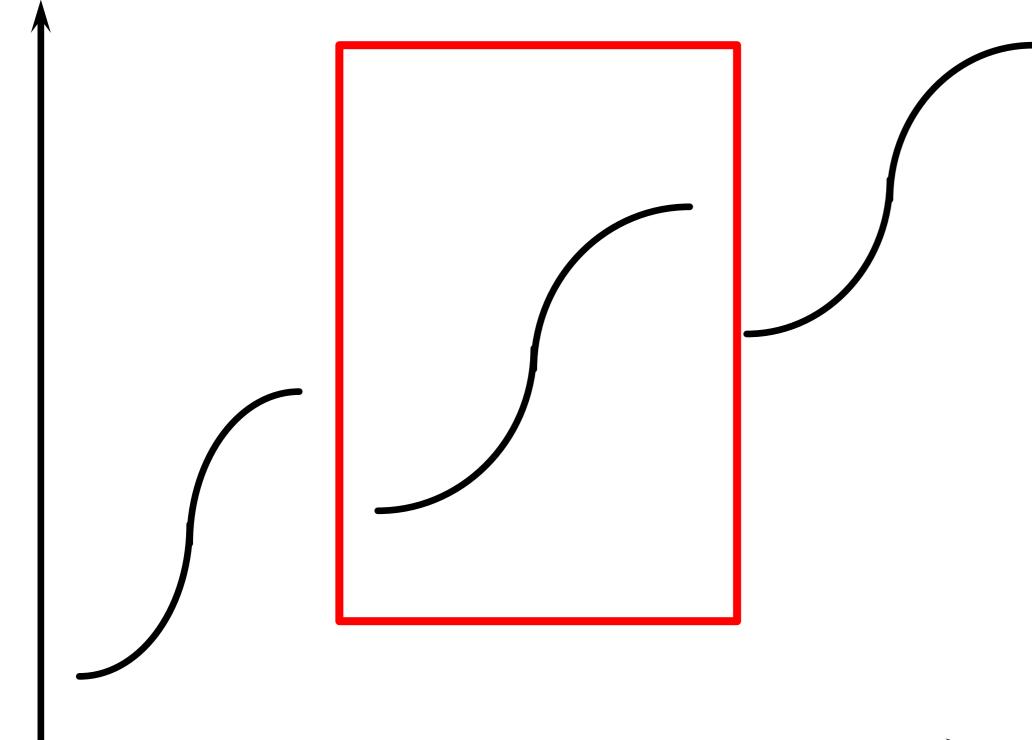
US travel per capita per dav by all modes.

Authors' elaboration from Ausubel, Marchetti, and Meyer (1998)



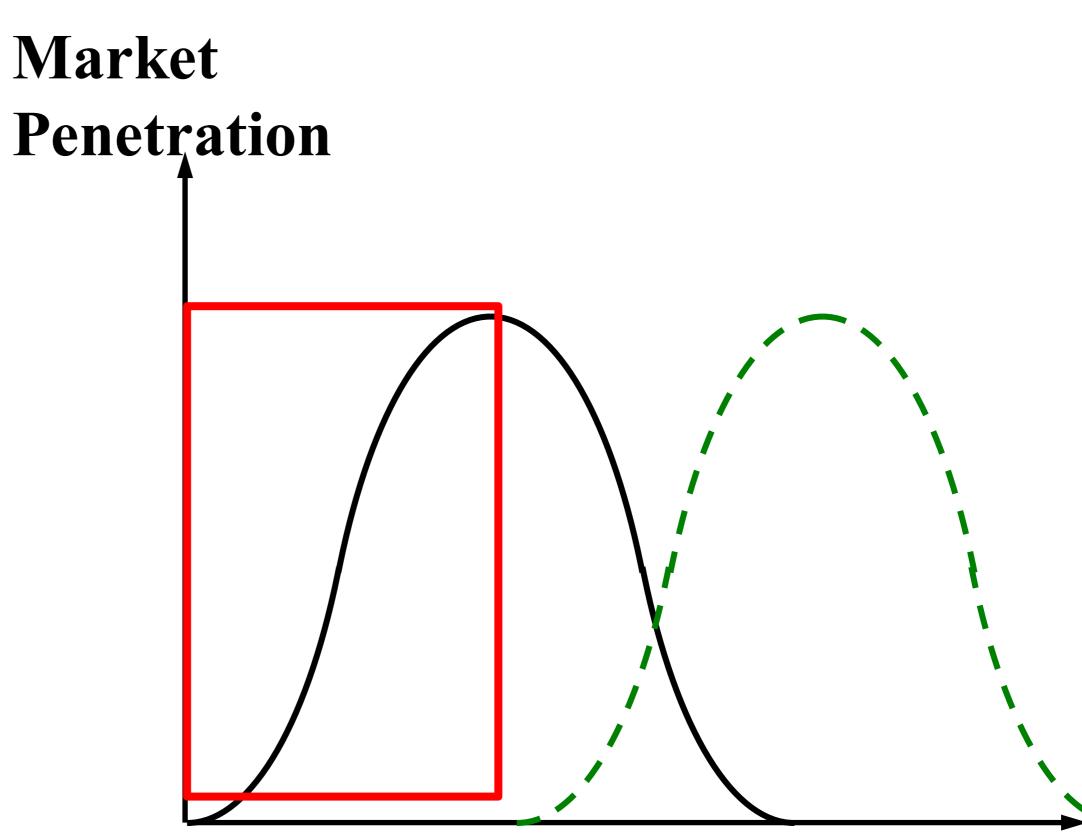
The Innovation S-curve





Time

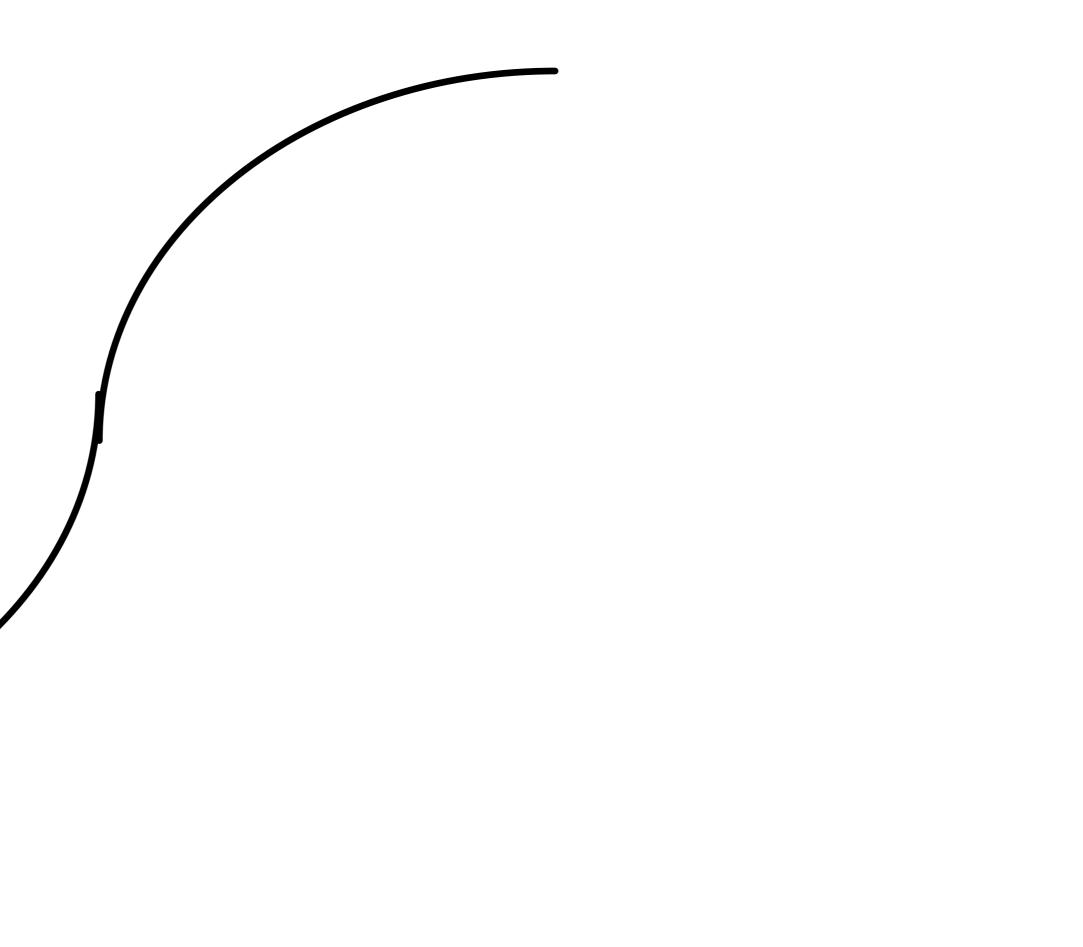
The Adoption S-curve





Innovation Life Cycle: Market Penetration and Performance growth

Innovation Stimulated Growth



Processes and Organizations may look very different over the innovation life cycle

Nail

it

Growth

Sail it

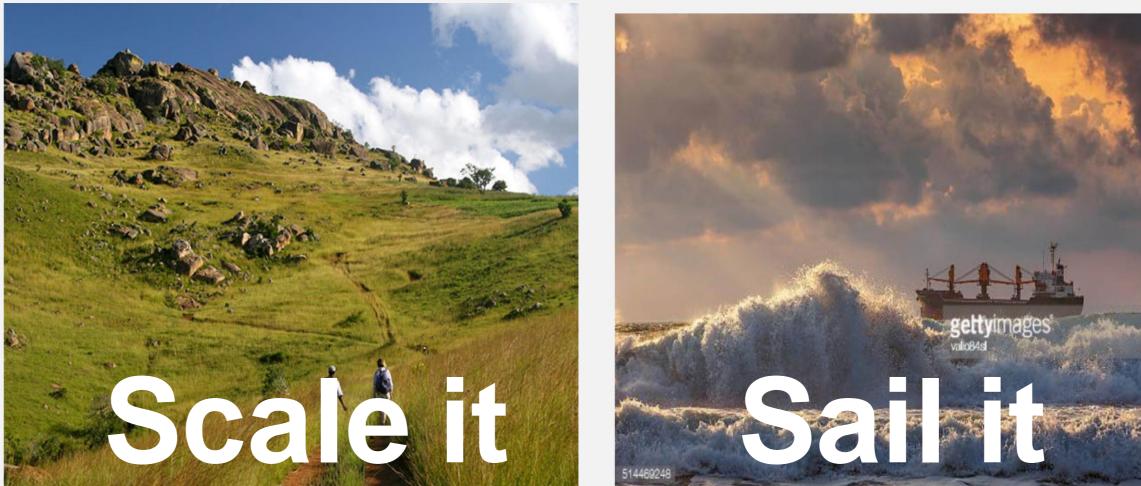
Nailing, Scaling, Sailing An entrepreneurial journey through Jungles, Mountains, Oceans*

Jungles

"Carry as little as possible, but choose that little with care!" E.Shaffer

"It's time to climb that goddamn mountain!" Jack Kerouac





*Fine, Padurean & Naumov, "Operations for Entrepreneurs: Can OM make a difference in Entrepreneurial Theory and Practice?" *Production & Operations Management*, 31(12), 4599-4615, 2022.

Mountains

Oceans

"Anyone can hold the helm when the sea is calm." Syrus Publilius



Different personalities may be better suited to different stages of the innovation life cycle











HOW DO YOU NAIL IT? Nail it = Establish a validated value proposition that works simultaneously for all the members in your value chain (customers, employees, suppliers, distributors, investors, etc.)



Welcome to the jungle! WHAT TOOLS DO YOU NEED TO NAIL IT?

Carry as little as possible, but Choose that little with care!

How do you nail it?

Environment

- Ambiguous
- Uncertain
- Risk prone
- Iteration
- Uncertainty tolerance
- Rapid problem-solving Willingness to pivot
- Flat structure
- Intense communication
- Trust
- Problem ownership

Requirements

- Speed & Agility
- Frugality
- Iteration
- Uncertainty tolerance - Rapid problem-solving

People

- Entrepreneurial - - Risk tolerant - Resourceful - Generalists - Solutions Hackers - Optimistic
 - Mission driven
- Flexible, prepare to pivot
 - "Rule-breakers"



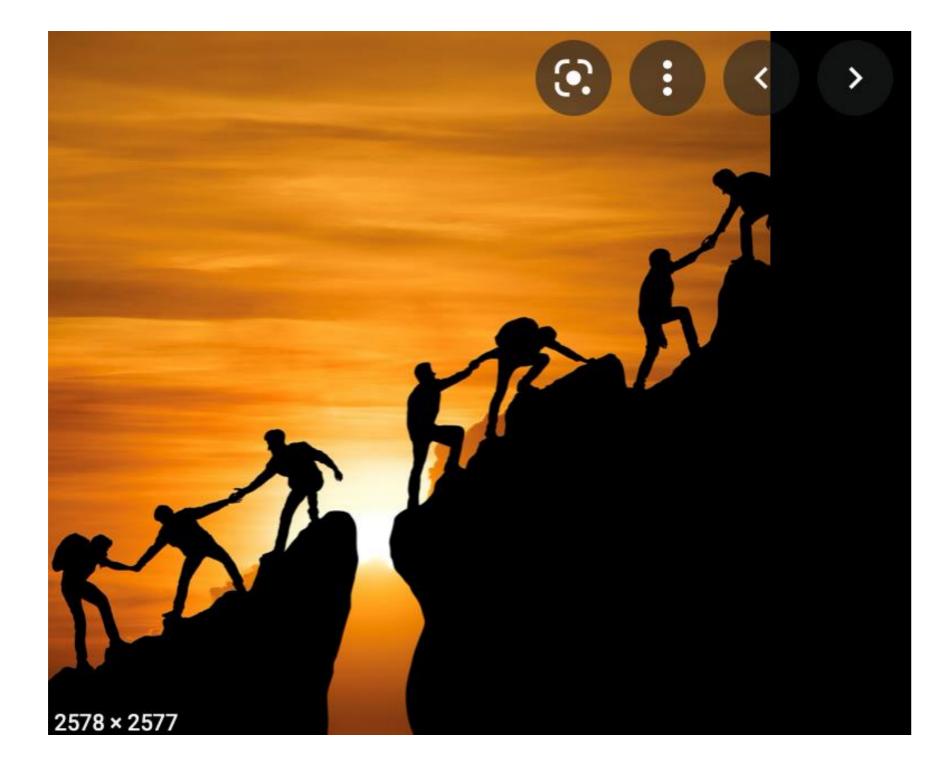




How do you scale it?

Scale it = Grow *in parallel* your market size and your production and delivery capability.





Scaling it

"The very behavior that makes you successful to get a startup from zero to **\$10 million** in revenue is very likely the same that will make you unsuccessful when the company gets to be \$50 million or \$100 million."

Prof. Bill Aulet, MIT Sloan





How do you scale it?

Environment

- Greater certainty
- Build an Organization
- Build processes
- Build hierarchy
- Committees

Requirements

- Automation
- Process Control
- Reproducibility
- Raise more capital

- Marshall Resources - Professionalization - Cultural consistency

People

Team players Systematic Specialization Group decisions Growth driven Collective problem solving

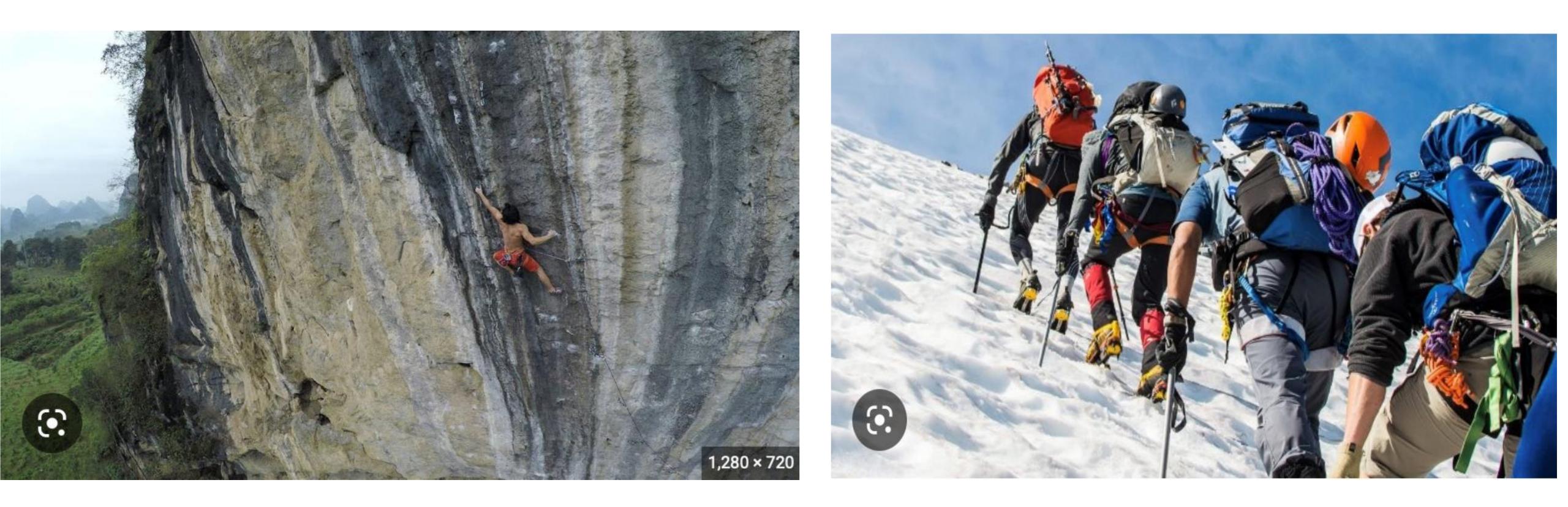








Scaling without Tools: "Naked Scaling"



Scaling with Tools

19

An inveterate nailer: "I don't believe in process."



Pictured above: Entrepreneur who slept in his factories for three years

https://www.inc.com/larry-kim/50innovation-amp;-success-quotes-fromspacex-founder-elon-musk.html





Structure "will prevent your company from descending into chaos"

When you scale an organization, you will need to give ground grudgingly. Specialization, organizational structure, and process all complicate things quite a bit, and implementing them will feel like you are moving away from common knowledge and quality communication. It is very much like the offensive lineman taking a step backwards to protect the quarterback. You will lose ground, but you will prevent your company from descending into chaos.

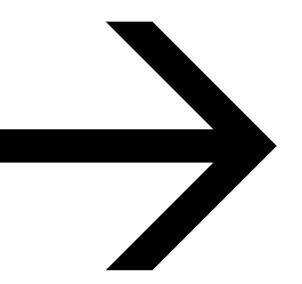


Ben Horowitz, "Taking the Mystery Out of Scaling a Company," Ben's Blog, August 2, 2010, http:// bhorowitz.com/2010/08/02/taking-the-mystery-out-ofscaling-a-company/.

 Entrepreneur/Investor: Ben Horowitz
(CEO & Co-founder, Andreessen Horowitz)













- Scale it = Grow in parallel your market size and your production and delivery capability.
- \bullet
- ullet
- \bullet interests
- Segmentation: enables customer focus and scale, but increases complexity lacksquare
- Acculturation: build cohesiveness and collective purpose, but hard to get it just right (When no one is watching ...)
- <u>Capitalization: enables growth, capability development, but adds pressure for financial performance, more</u> \bullet overhead and oversight
- **<u>Collaboration</u>**: expands capabilities, but adds managerial complexity \bullet
- **Replication:** enables growth, reproducibility, but requires standardization and discipline lacksquare
- **Evaluation: measures progress, but potentially reduces innovation**

<u>Processification: enables reproducibility, delegation, simplicity, efficiency, but risks rigidity, misalignment</u> **Professionalization: expands skill set and allows task and process focus, but risks rigidity, misalignment** <u>Automation: enables leveraged scale, but requires balancing freezing processes vs. fluidity and flexibility</u> Platformization: enables leveraged scale for *multi-sided businesses*, but requires balancing constituent







As the electric vehicle (EV) market continues to heat up, automakers are going all in on electrification. Vehicle manufacturers and battery makers plan to invest \$860 billion globally by 2030 in the transition to EVs.

Jan 12, 2023 https://www.atlasevhub.com > data_story > 210-billion-o...

Ford has been investing in hybrid and electric vehicles, including the Mustang Mach-E and an all-electric F-150 pickup truck, and announced last year that it would boost electric vehicle spending to \$50 billion through 2026.

Mar 23, 2023 https://www.washingtonpost.com > 2023/03/23 > ford...

The total spending is part of GM's previously announced \$35 billion in EV-related spending, happening between roughly 2021 and 2025. That total spend should yield about 30 new EV models by 2025. GM stock might not be getting a boost from the announcement since it's part of that larger plan.

Jan 26, 2022 https://www.barrons.com > articles > gm-ford-spending-s...

Toyota's new \$35 billion investment, announced in December 2021, includes a plan to introduce 30 electric models by 2030. That is just under a quarter of the more than 130 models it currently makes.

Jan 17, 2023 https://www.cnbc.com > 2023/01/17 > why-toyota-is-batt...





Los Angeles Times, April 23, 2023 Commentary: I'm ready to trade in my electric car. Here's why (Josh Edelson / For the Times)

- I love my electric car. I really do.
- I love how I never have to buy gas.
- I love how it glides quietly up the street.
- I love that it has so much pickup that I can easily blow past gas-powered muscle cars if I want to.
- I love having stickers that allow me to drive solo in the HOV lanes.
- I love that routine maintenance consists of little more than rotating the tires.
- But after three years, I am thinking seriously of trading it in for the gas-powered hybrid plug-in version.
- Why? Because as much as I love my car, I loathe that I can't travel around California, a state has led the electric car revolution, with confidence that I can get a charge when I need one.





Los Angeles Times, April 23, 2023

Yes, there are significantly more public charging stations than when I first got behind the wheel of my Kia Niro EV in January 2020. But there are also significantly more electric vehicles vying to use them — and still vast areas of the state without a single fast charger.

Chargers are more reliable now, but still not quite good enough.

In 2020, it felt like half the public chargers I tried to use weren't working.

These days, I find only about a quarter are out. This jibes with the experience of researchers who checked *public fast chargers at* 181 charging stations in the Bay Area last year and found that about 23% weren't functional.





Los Angeles Times, April 23, 2023

- only during business hours or, if in a hotel, only for paying guests to use.
- off mid-charge with no warning or reason.
- on my route was not working.
- company has its own.
- miles on the car yet.

Even with more chargers, they still aren't easy to find. I have an app that helps, but it only gives me a general location. Public charging stations are often tucked away in remote corners of parking lots or behind buildings with no helpful signage. They may be accessible

It's not uncommon to locate a charging station and discover that all the chargers are in use or blocked by cars not charging. Or, most frustratingly, the chargers may be offline or nonfunctional — which you may not discover until you park, plug in and try to start the charger. And even if the stars align and you find an available charger that works, it may shut

When I chose an electrical vehicle, I knew that meant an extra 30 minutes in travel time for each charging stop during a road trip. But I did not count on the time wasted by having to, for example, backtrack to another station or one out of my way because the charging station

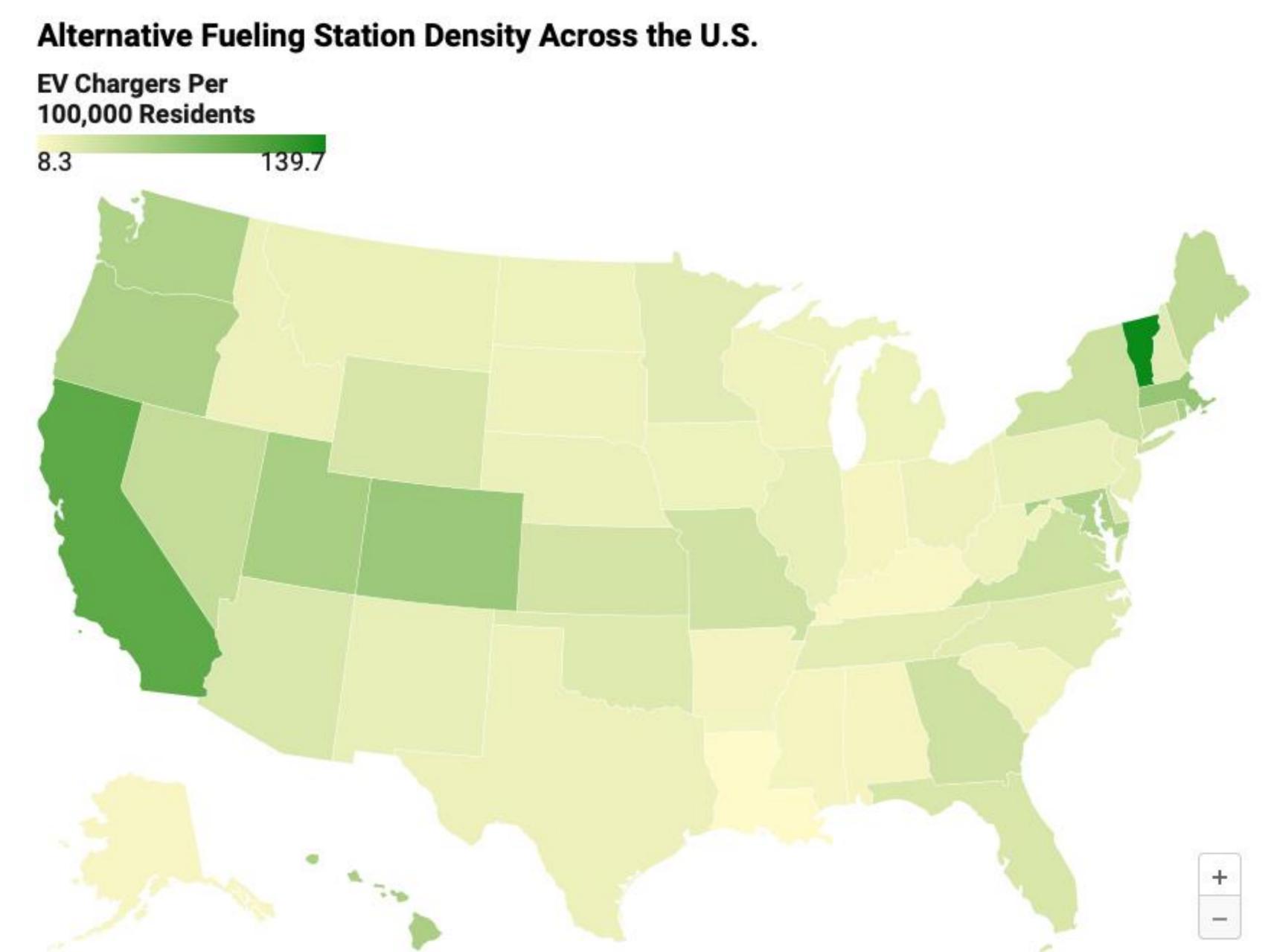
I did not count on having to wait 60 minutes to charge because the fast charger is not charging very fast today. Or having to spend the wait time baking in the sun because the charging station on the side of a hot freeway has no shade. Honestly, who thought that was a good idea? I didn't count on having to download a half-dozen apps because each charger

I could fill up a book recounting the many frustrating and absurd experiences I have had charging my car over the last three years and three months — and I haven't even hit 23,000









Ranking based upon EV charger density per capita; a rank of 1 is the best, most-dense. Source: CoPilot • Download image • Created with Datawrapper





Nai

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Growth

The EV charging network buildout requires collaboration amongst players at different stages of organizational and business model maturity. Sail it Scale it